



**Welding process**

- MMA stick welding
- TIG DC Lift start welding

**Materials**

- Carbon steels
- Stainless steels
- Cast irons
- Aluminum and aluminum alloys

**Applications**

- Light job shop fabrication
- Medium-heavy job shop fabrication
- Building sites
- Shipyards
- Plants machinery construction
- Oil refinery plants construction
- Repair and overhaul
- Repair and overhaul
- Outdoor working
- Handicraft working
- Vehicle bodywork repair
- Building
- Installers
- Blacksmiths
- Workshops



**Technical features**

- New generation advanced inverter technology power source for high speed dynamic arc control and superior welding performance
- Heavy duty and enviromental conditions, high service life
- Reduced dimensions and compact construction
- High temperature, shockproof, abrasion resistant plastic case
- Air flow ducting and fully encapsulated PC board to avoid dust contamination
- Excellent performances also with long power supply extension cables
- Arc dynamic adjustment
- Ideal for stick welding with all types of popular electrodes
- Built-in adjustable arc control features (hot start, arc force, antisticking)
- Reduced electromagnetic interference with lift start TIG welding
- Linear controlled fan on demand
- Dinse connector, 50/70mm<sup>2</sup>

**Power source**

			<b>P</b>	<b>X%</b>			<b>P.F.</b>	<b>I<sub>2</sub></b>	<b>U<sub>o</sub></b>	<b>IP</b>	mm l x w x h	Kg
<b>Genesis 2000</b>	3x400V	10A	9,7kVA 6,5kW	40°C 40°C 40°C 25°C 25°C	35% 60% 100% 60% 100%	200A 170A 150A 200A 160A	0,70	3-200A	70V	23S	410x150x330mm	11,3kg

**Part No. Description**

**Genesis 2000 - MMA welding configuration**

55.02.036	GENESIS 2000 MMA 3X400V
71.04.01901	STICK ELECTRODE HOLDER - POWER CABLE 25mm <sup>2</sup> - L.4m - PLUG 50mm <sup>2</sup>
71.05.016	WORK CABLE - 25mm <sup>2</sup> - L.4m

**Accessories**

**Torch**

81.02.008	TIG WELDING TORCH SR 26 V - L.4m - AIR COOLED
81.02.009	TIG WELDING TORCH SR 26 V - L.8m - AIR COOLED

**Stick electrode holder**

71.04.01901	STICK ELECTRODE HOLDER - POWER CABLE 25mm <sup>2</sup> - L.4m - PLUG 50mm <sup>2</sup>
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**Earth cable**

71.05.016	WORK CABLE - 25mm <sup>2</sup> - L.4m
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**Other**

72.01.007	PRESSURE LIMITER - IT
72.04.001	ARGON-CO2 GAS FITTING